

behavior at design temperature 20 °C  
s.w.d. 3 m

**three PM basin cells in series**  
(just the first two shown)

wastewater flow 720 m<sup>3</sup>/day 0.190 mgd  
BOD in (mg/L) 630 999.5 lbBOD/day 1499.2 lbO<sub>2</sub>/day  
TKN in (mg/L) 33 52.4 lbTKN/day 240.8 lbO<sub>2</sub>/day  
AOR 1740.0 lbO<sub>2</sub>/day 72.5 lbO<sub>2</sub>/hr

**basin I**

length 60 m HP/mg HP for mixing if CFM for mixing  
width 15 m tank volume residence (days) 50 35.7 1162 CFM  
s.w.d. 3 m 2700.0 m<sup>3</sup> 3.75 60 42.8  
9.84 (feet) 0.713 mg 70 49.9

k-rate 0.55 lbBOD/day 1000 cu.ft. 10.5 MLSS 3500  
temperature 20 lbBOD/day acre 4494.3 f/m 0.048

BODout as per EPA model 206 mg/L percent removal 67.3 %

**basin II**

length 60 m HP/mg HP for mixing if CFM for mixing  
width 15 m tank volume residence (days) 50 35.7 1162 CFM  
s.w.d. 3 m 2700.0 m<sup>3</sup> 3.75 60 42.8  
9.84 (feet) 0.713 mg 70 49.9

BODout as per EPA model 67 mg/L percent removal 67.3 % hi speed low speed  
HP share 41.4 31.9  
basin #1 0.67 27.9 21.5  
basin #2 0.22 9.1 7.0  
rest 0.11 4.4 3.4

AOR	AOR/SOR	SOR	HP at 2.5 lb/h per HP	de-rate 5	de-rate 10	de-rate 15	HP/mg	HP for mixing
72.5	0.7	103.6	41.4	43.6	46.0	48.7	50	71.3
72.5	0.6	120.8	48.3	50.9	53.7	56.9	60	85.6
72.5	0.5	145.0	58.0	61.1	64.4	68.2	70	99.9

quick-and-dirty diffused aeration estimates

CFM for diffused aeration/oxygen transfer 1259 CFM AOR/SOR = .37 1.7% per feet  
HP estimate for oxygen 43.6 HP

notes

- I'm taking TKN at full value for HP calculation, although some nitrogen would be used up for normal biological/BOD processes
- Third cell would bring BOD<sub>5</sub> under 30 mg/L as per indicated formula.