## DAF design

1101 U.S. GPM A/S raw feed flow Qf 250 m3/h 0.02 29.4 °C liquid temperature 84.9 °F load rate 2 gpm/sq.ft. altitude 600 ft 183 m oil or SS concentration 5010 mg/L Operating pressure 40 psig 3.70 atm Sys Sat efficiency f 8.0 Solubility ratio B 14.4 psia Barometric pressure Pb 0.98 atm air solubility ml/L 16.24 Henry's constant 76594.81 reduced pressure Pr 0.98 atm (assumed equal to barometric pressure) pressurized-to-feed Qp/Qf ratio = 2.414 less 1 use partial or recycle pressuration equal 1 use total or recycle pressuration

greater 1 use recycle pressuration

pressurized flow Qp = Qf \* Qp/Qf = 2658 U.S. gpm 603.6 m3/h

> TP option R option

Air rate for total or partial flow pressuration option Recycle option 0.004541 SCF/gal Qa/Qp 0.0068 SCF/gal Qa 18.04 SCFM 12.07 SCFM

TP option compressor data

Air supply compressor to provide 3x or 4x required flow rate at a pressure about 75% above system operating pressure

Unit selection anywhere between S-I units

Compressor 3x capacity 54.1 SCFM 70 psig 92.0 m3/h 5.74 atm at Compressor 4x capacity 72.2 SCFM 122.6 m3/h at same same

R option compressor data

Air supply compressor to provide 3x or 4x required flow rate at a pressure about 75% above system operating pressure

Unit selection anywhere between

w

26.3 ft

Compressor 3x capacity 36.2 SCFM 70 psig 61.5 m3/h 5.74 atm at

48.3 SCFM Compressor 4x capacity 82.0 m3/h at same

tentative tank dimensions TP option tank R option tank hydraulic sizing Qp/Qf less than 1 dimensions Qp/Qf greather than 1 dimensions 14.92 m dia. 26.5 ft dia. 8.07 m dia. 48.9 ft dia. Circular Rectangular 11.68 m 70.8 ft 21.58 m 38.3 ft w 14.4 ft 4.38 m 26.5 ft 8.09 m 2756 lb/hr 1.5 lb/h per sq.ft. solid load sizing 30060 kg/day 66156 lb/day Circular 48.4 ft dia. 14.75 m Rectangular 70.0 ft 21.34 m

8.00 m